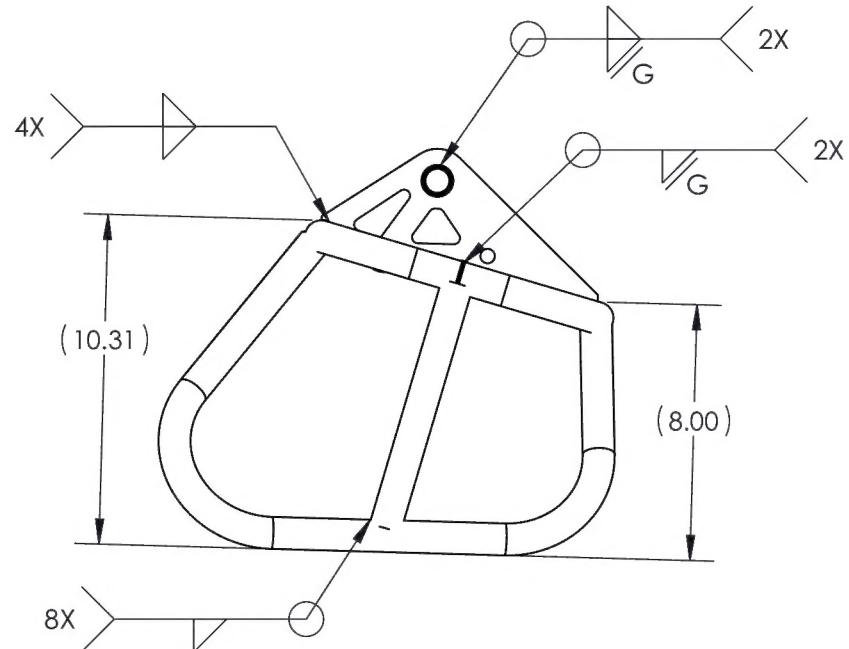
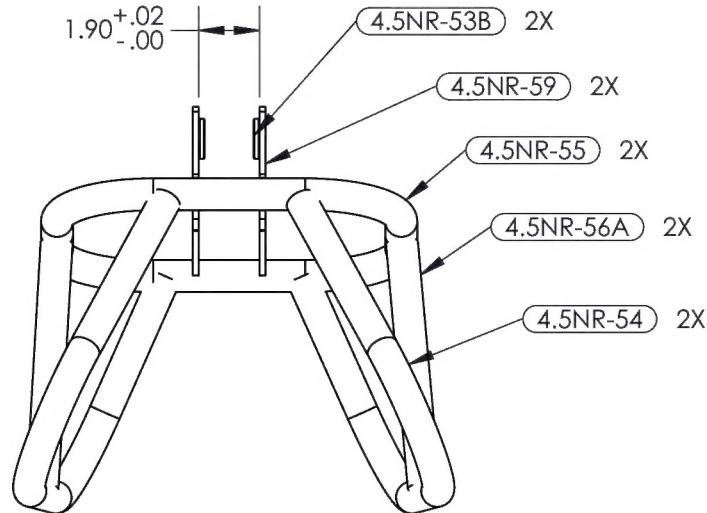


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	8/5/2013	JAG	
2	15-0235	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIM WAS 1.875 IS 1.90 +.02 -.00. ADDED GRIND FLAT CALLOUT TO WELD SYMBOL.	9/21/2015	DPD	JAG



NOTE:

1. USE WELDING FIXTURE 4.5NR-F FOR THIS ASSEMBLY.
2. COPE TUBES AS NECESSARY FOR WELDING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-53B	2	SINGLE CAGE BOSS	1018/1020	
			4.5NR-54	2	LOWER BAR	CARBON STEEL CDS	
			4.5NR-55	2	UPPER SEMI RING	CARBON STEEL CDS	
			4.5NR-56A	2	STIFFENER BAR	CARBON STEEL CDS	
			4.5NR-59	2	LIFTING PLATE REGULAR	1018/1020	

TITLE		DWG NO. 4.5NR-71 REV 2	
MAT'L		DRAWN BY: CANAM APPROVED <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1		HEAT TREAT FINISH POWDER COAT RED	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC RAL 3000	USED ON MODEL
SCALE	1:6	DATE	2/10/1997
			SHEET 1 OF 1